

# SIGNCO DESIGNS

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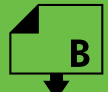
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## DIGITRANS Application & Finishing Instructions

1





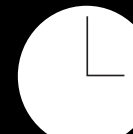
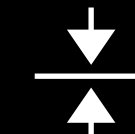
Place the textile or other substrate on the lower platen of the heat press. Press garment for 3-5 second to remove wrinkles and moisture. Lay the heat transfer on substrate (design touching substrate), cover with parchment paper and press.

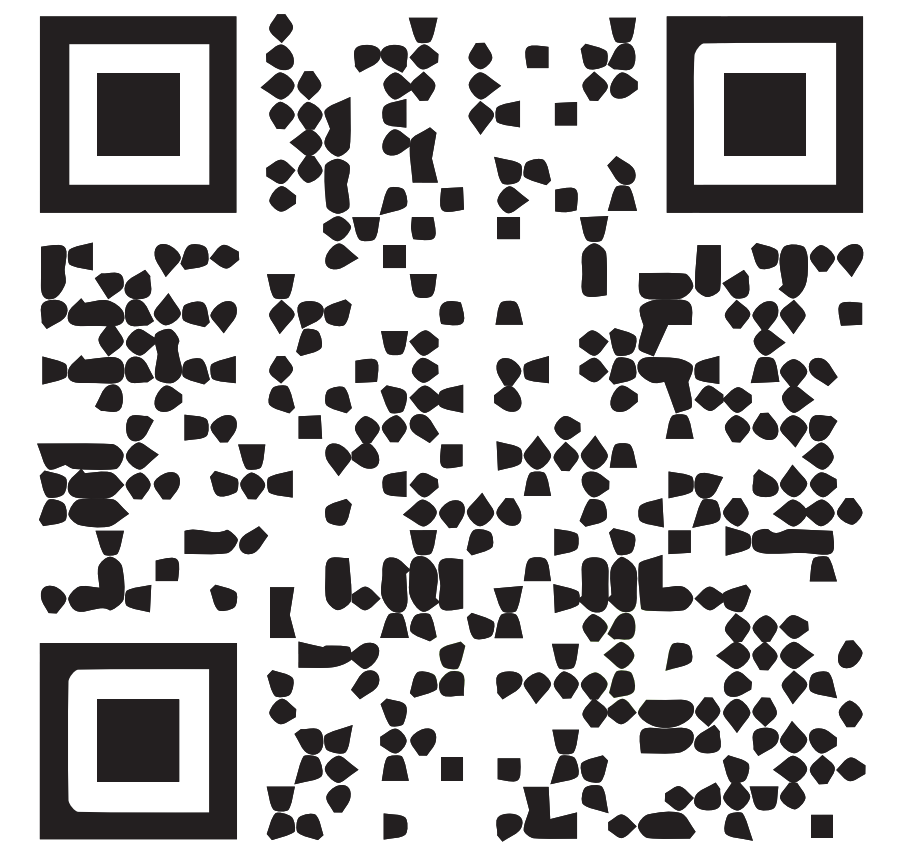


2



Press with the following parameters:

	 °F		
<b>COTTON</b>	285° - 310°F	30 sec.	low-med pressure
<b>POLYESTER</b> COTTON/POLY BLENDS	250° - 265°F	30 sec.	low-med pressure
<b>NON-WOVEN</b> POLYPROPYLENE	220°F	30 sec.	high pressure
<b>PAPER/CARTON</b>	210° F	15 sec.	low pressure
<b>BOOK COVERS</b>	230° - 250°F	15 sec.	low pressure
<b>NYLON</b>	240°F	15 sec.	low pressure
<b>WOOD</b>	230° F	15 - 45 sec.	low pressure
<b>ALUMINUM PANELS</b>	250°F	60 sec.	low pressure



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VIDEO**

3



Only remove the A-Film after it is **ABSOLUTELY COLD**. Start peeling from one corner in a steady motion, rolling your hand over the carrier as you go. \*an ice pack can be used to speed this process\*

4

To ensure a matte finish and wash-ability, it is important that you repress with a sheet of parchment paper for:

**COTTON: 30 SECONDS @ 350°- 380° F**  
**POLYESTER (BLENDS): 10 SECONDS @ 265°- 285° F**  
**\*\*\*PRESS THIS STEP AT HIGH PRESSURE\*\*\***

After removing parchment on finish press, give fabric a slight pull in all directions while hot to prevent cracking from large/solid designs. (DO NOT FINISH METAL)

### GARMENT CARE INSTRUCTIONS

**Cold wash inside out delicate cycle.**

**Low heat dry or hang dry.**

**DO NOT IRON DECORATION**